



TWI Certification Ltd, Granta Park, Great Abington,
Cambridge, CB21 6AL, United Kingdom

Certificate of Conformity of the Factory Production Control

2400-CPR-20200083

in compliance with the *Regulation (EU) No 305/2011 of The European Parliament and of the council of 9 March 2011* (the Construction Products Regulation or CPR) this certificate applies to the construction product(s)

Fabrication and welding of stainless steel and carbon steel materials

placed on the market under the name or trade mark of:

***Hollygate Fabrications Ltd
Units 3-4
Delta Point
Groby Road
Audenshaw
Manchester
M34 5UP***

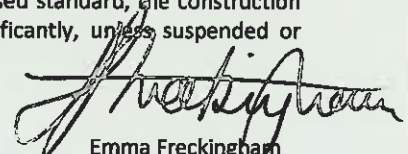
and produced in the manufacturing plant(s)

Groby Road

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the notified body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 3 November 2020 and will remain valid until 1 November 2023 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

First Issue Date: 03/11/2020
Current Issue Date: 03/11/2020
Date of Expiry: 01/11/2023


Emma Freckingham
Scheme Manager

The validity of the certificate may be confirmed at the web address: www.en1090cert.org



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Schedule for 2400-CPR-20200083

This Schedule is an Annex to the Certificate of conformity 2+ of the Factory Production Control (FPC) 2400 CPR-20200083 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

Hollygate Fabrications Ltd
Units 3-4
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M34 5UP

Covers Execution Class EXC3 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
SAW (121)	Group 1	17mm – 68mm	≥ 5mm
	Group 2	21mm – 84mm	
	Group 3		
MAG (135)	Group 1	3mm – 16mm	≥ 3mm
	Group 2	30mm – 120mm	
	Group 3		
MAG (flux cored) (136)	Group 8	3mm – 16mm	3mm – 10.16mm
TIG (141)			

Under the responsibility of the Welding Coordinator:

Mr Paul Leslie Jones EngTech TechWeldI, CSWIP 3.2.1 Senior Welding Inspector, for EXC3.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham
Scheme Manager

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